

COLOR AVAILABLE

> Refer to Stock Service Color Card

INDUSTRIAL FINISHING

- Machine wash, using wool cycle and low speed. To avoid felting, temperature should not exceed 45°C * 9 -minute wash cycle. Rapid impeller movements for 15 seconds followed by 5-second rest periods. After centrifugation, dry at 80°C.

Note: Do not overload the machine with garment pieces.

CARE INSTRUCTION



Hand Wash

Any solvent
except
tetrachloroethylene

Iron low



Do not bleach



Dry Flat

COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	4	4
Medium	4	3	4
Dark	3	2/3	3

TECHNICAL INFORMATION

Dyeing method	hanks/tops
Knot type	splicer
Pilling	3

KETTLE SIZE
(Kg.)

hanks	tops
30	150
40	
80	
250	

CERTIFICATION



SUGGESTED GAUGE

5gg ~ 7gg

NOTES:

- Might occur bleeding in designs with white stripes and intense colors.
- Consult our sales team about dyeing process that decrease bleeding risk on intense colors.
- For minimum production quantities and customers' own colors please contact our sales representative or write us to essentials@incatops.com.
- Minimum for dark colors subject to revision.