

COLOR AVAILABLE

> Refer to Stock Service Color Card

INDUSTRIAL FINISHING

- We recommend washing at 35° in gentle cycle during 3 minutes using a softener that does not exceed 4% of the weight of the material considering the finishing expected. Centrifuge for 2 minutes. Dry. Use manual iron.

If a more pronounced pile is required, washing time or washing cycle revolutions should be increased, but the bath temperature must be reduced to avoid the felting effect.

CARE INSTRUCTION



Hand Wash

Any solvent
except
tetrachloroethylene

Iron low



Do not bleach



Dry Flat

COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	3	4
Medium	4	3	3/4
Dark	3	2/3	3

TECHNICAL INFORMATION

Dyeing method	hanks
Knot type	knot
Pilling	3.5

KETTLE SIZE
(Kg.)

30
40
80
200

CERTIFICATION



SUGGESTED GAUGE

7gg ~ 10gg

NOTES:

- Might occur bleeding in designs with white stripes and intense colors.
- Consult our sales team about dyeing process that decrease bleeding risk on intense colors.
- For minimum production quantities and customers' own colors please contact our sales representative or write us to essentials@incatops.com.
- Minimum for dark colors subject to revision.