

## COLOR AVAILABLE

> Refer to Stock Service Color Card

## INDUSTRIAL FINISHING

- Machine wash, using wool cycle and low speed. To avoid felting, temperature should not exceed 45°C \* 9 -minute wash cycle. Rapid impeller movements for 15 seconds followed by 5-second rest periods. After centrifugation, dry at 80°C.

Note: Do not overload the machine with garment pieces.

## CARE INSTRUCTION



Hand Wash



Any solvent  
except  
tetrachloroethylene



Iron low



Do not bleach



Dry Flat

## COLOR FASTNESS (AVERAGE VALUES)

	Dry rubbing	Wet rubbing	Wash fastness
Light	4	4	4
Medium	4	3	4
Dark	3	2/3	3

## TECHNICAL INFORMATION

Dyeing method	hanks/tops
Knot type	splicer
Pilling	3

KETTLE SIZE  
(Kg.)

hanks	tops
30	150
40	
80	
250	

## CERTIFICATION



## SUGGESTED GAUGE

5gg ~ 7gg

## NOTES:

- Might occur bleeding in designs with white stripes and intense colors.
- Consult our sales team about dyeing process that decrease bleeding risk on intense colors.
- For minimum production quantities and customers' own colors please contact our sales representative or write us to essentials@incatops.com.
- Minimum for dark colors subject to revision.